



Finished Product Specification
(Aus Pie Co Quality Manual)

PRODUCT NAME	Mrs Mac's Food Service Premium Mini Sausage Rolls		
PRODUCT CODE	AU	NZ	Other:
	48301	N/A	N/A
PRODUCT DESCRIPTION	Sausage roll filling encased in puff pastry.		
CONTACT DETAILS	Mrs Macs 7-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.
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GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our suppliers, this product is a neither genetically modified nor made from genetically modified raw material as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.
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LABELLING DETAILS	
INGREDIENTS:	Wheat Flour, Beef (25%), Water, Margarine [Vegetable Oil, Water, Salt, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Citric and Fatty Acid Esters of Glycerol), Antioxidant (Ascorbyl Palmitate), Natural Flavour], Breadcrumbs [Wheat], Cereal Binder [Wheat], Onion, Carrot, Seasonings [Wheat , Flavour Enhancers (Disodium-5'-Guanylate, Disodium-5'-Inosinate)], Tomato Paste, Garlic, Salt, Spice, Glaze [Milk , Natural Colour (Carotene)]. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT.	PRESENT IN THE SAME FACILITY		PRESENT ON THE SAME LINE	
		SPECIFY INGREDIENT/S	MARK (X)	SPECIFY INGREDIENTS	MARK (X)	SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more					
X	Cereals containing gluten and their products. rye, barley, oats and their hybridised strains	Wheat Flour, Breadcrumb, Cereal Binder, Seasoning				
X	Wheat (Including its hybridised strains). Refer FSANZ schedule 9 for exemptions.	Wheat Flour, Breadcrumb, Cereal Binder, Seasoning				
	Tree nuts; Almond, Brazil nut, Cashew, Hazelnut, Macadamia, Pecan, Pine nut, Pistachio, Walnut					
	Mollusc					
	Crustacea					
	Egg		X	Egg	X	Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine					
X	Milk	Glaze				
	Peanuts					
	Sesame seed					
X	Soybean (Refer FSANZ schedule 9 for exemptions)		X	Soy	X	Soy
	Lupin					

ALLERGEN STATEMENT	CONTAINS: WHEAT, GLUTEN, MILK. MAY CONTAIN: EGG, SOY.
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COUNTRY OF ORIGIN	Made in Australia from at least 82% Australian ingredients.
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NUTRITION INFORMATION				
Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 1 Serving size: 73 g				
		Average Quantity per serving		Average Quantity per 100 g
Energy		773 kJ		1060 kJ
Protein		8.1 g		11.1 g
Fat, total		7.9 g		10.8 g
- saturated		4.1 g		5.6 g
Carbohydrate		19.5 g		26.8 g
- sugars		0.9 g		1.3 g
Sodium		459 mg		629 mg

HEALTH STAR RATING	N/A
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PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE

CLAIM (S) WHICH CAN BE MADE:	N/A
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STORAGE & SHELF LIFE INSTRUCTIONS

	PRIMARY PACKAGING MARK (X)	SECONDARY PACKAGING MARK (X)
Frozen: Store at or below -18 °C.	X	X
Best Before (LTC = Line Tracking Code)		X DD/MM/YYYY HH:MM
Frozen	18 Months	18 Months

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 °C.
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ANALYTICAL CRITERIA

PHYSICAL	CRITERIA	TOLERANCE	TEST METHOD REFERENCE
Length (mm)	58.5	+/- 2.5	Ruler
Width (mm)	56	+/- 2.5	Ruler
Height (mm)	30.5	+/- 3.5	Ruler

COOKING GUIDES:

ROLLS MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven.

OVEN:



- Preheat conventional oven to 180 °C (355 °F) or fan forced oven to 160 °C (320 °F).
- Remove rolls from packaging and place onto a baking tray.
- Bake from frozen for approximately 22 min.

CAUTION: Product may be very hot after cooking.

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PACKAGING SPECIFICATION				
	Primary Packaging		Secondary Packaging	
Material Type	N/A		Cardboard	
Environmental Message	<input type="checkbox"/>		<input type="checkbox"/>	
Material Grade	N/A		B03S	
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	N/A		(L) 339 mm x (W) 234 mm x (D) 169 mm	
Average Weight of Packaging (g)	N/A		176 g	
Average % of Recycled Material	N/A		100%	
Net Weight (g or Kg)	N/A		4.5 kg	
Gross Weight (g or Kg)	N/A		4.7 kg	
Units per package	N/A		50 PIECES (minimum)	
GTIN-13/GTIN-14	N/A		19310663407893	
Packaging Code	N/A		07-003243	
Carton Liner / Product Divider / Trays / Containers / Other	Blue Liner	Recyclable <input type="checkbox"/>	N/A	Recyclable <input type="checkbox"/>

PALLETISATION				
	Australia	New Zealand	Export	
Cartons per pallet	96			Unit
Cartons per layer	16			Unit
Layers per pallet	6			Unit
Pallet depth or length	1165			mm
Pallet width	1165			mm
Pallet height, excluding actual pallet height (150mm)	1014			mm
Pallet weight, excluding actual pallet weight (43 kg)	452			Kg

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